



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D3255-042
Job Sheet 167471



Part No: D3255-042

Job Qty: 2 ea

Part Name: Access Panel Assembly



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 11/1/17

Job Tracking No:

Due Date: 11/10/17

Created By: Mario Poulin

Type: Stock

Description:

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	2 Ea		11/9/17	0.00	0.00	Start Up Large Fab1		<i>TBC</i>
100	Large Fab	2 pcs		11/9/17	0.00	6.06	Large Fab 1		<i>TBC</i>
110	QC	2 pcs		11/9/17	0.00	0.00	QC10		<i>EL</i>
120	QC	2 pcs		11/9/17	0.00	0.00	QC5		<i>EL</i>
130	Powdercoat	2 pcs		11/9/17	0.00	0.14	Powdercoat3		<i>BL 17-11-8</i>
140	QC	2 pcs		11/9/17	0.00	0.00	QC3		<i>ES</i>
150	Small Fab	2 pcs		11/10/17	0.29	1.71	Small Fab		<i>MLC DAE</i>
160	QC	2 pcs		11/10/17	0.00	0.00	QC5		<i>9-88</i>
170	Packaging	2 pcs		11/10/17	0.00	0.00	Packaging3	<i>54489</i>	<i>54</i>
180	QC21-SA	2 Ea		11/10/17	0.00	0.00	QC21		

Part Op 100 - 1-Weld as per Dwg D3255 ***purge weld***
Descriptions: 130 - START TIME: *3:25* O.V.T. *3:30* *FINISH: 3:55*
150 - 1-Bond D3255-5 gasaket to d3255-042 using Dow corning adhesive as per Dwg D3255

DAS
21
9-89
NOV 22 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	D3255-2	2	4	0	0
	D3255-3	2	5	0	0
150-Small Fab	D3255-5	2	2	0	0

Part Specifications

Specifications could not be found.

DART
AEROSPACE
S005215

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Access Panel Assembly

PART NO: D3255-042

Revision:

Operation:

Quantity:

Change No:

Start up Operation

2

Mfg Date: 11/02/17

Job No: 167471